

**OKMETIC**

**High-performance silicon  
wafers for MEMS, RF and  
power devices**

# OKMETIC

ADVANCED SILICON WAFERS SINCE 1985

Leading supplier of advanced silicon wafers  
for MEMS, sensor, RF and power devices



Focusing on high value-add,  
specialized 150-200 mm wafers:

- Magnetic CZ (MCz), A-MCz®
- Bonded SOI with & without Cavities
- Patterned wafers
- Very Low and Very High Resistivity (RFSi®)



## Okmetic

- HQ and production in Finland
- Sales and Tech support worldwide

NET SALES  
in 2022

**146 M€**

INVESTMENTS  
for fab expansion

**~400 M€**

PERSONNEL

**~ 640**



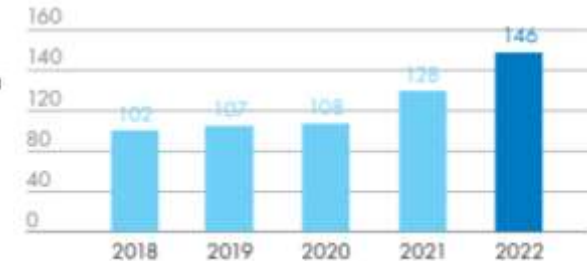
# Year 2022 in brief

- Net sales and number of employees were record high
- In May we announced a 400Meur investment in fab expansion, that will more than double the production capacity
- We continued our active cooperation in multilateral R&D projects with Finnish and international universities and research institutions

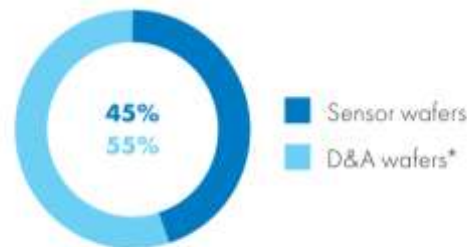
### NET SALES PER MARKET AREA



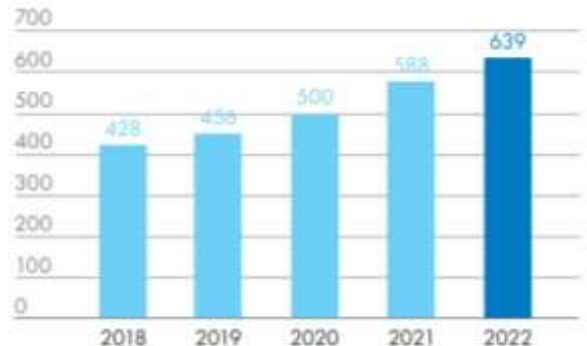
### NET SALES (MILLION EURO)



### NET SALES PER CUSTOMER AREA



### PERSONNEL



\*D&A (Discrete and Analog) includes wafers for RF filters and devices as well as for power devices.

# Okmetic milestones

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- 1985** Foundation of Okmetic Oy, a joint venture of Nokia and Outokumpu
- 1987** Industrial production of silicon wafers in Espoo, Finland
- 1997** Start of new crystal and wafer plant in Vantaa, Finland
- 1999** Okmetic Inc. founded in the US
- 2000** Okmetic listed on the Helsinki Stock Exchange
- 2001** SOI wafer volume production started
- 2006** Sales office Okmetic K.K. founded in Japan
- 2011** Asia-Pacific sales office established
- 2016** NSIG new owner, delisting from Nasdaq Helsinki
- 2019** Fully in-house C-SOI® mfg. in Vantaa, Finland and establishment of sales office in Germany
- 2020** Doubling of SOI capacity
- 2022** 400 million Euro investment for fab expansion announced

# Focusing on sensor, RF and power industries

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- **Sensor industry (45% of net sales)**
  - Advanced wafers (SOI and Patterned wafers) for MEMS and other sensors
- **RF and Power industries (55% of net sales)**
  - High resistivity RFSi<sup>®</sup> wafers for RF filters and devices
  - Low and medium resistivity wafers for power devices



# Complete set of 150-200 mm wafers enable optimized solutions and freedom of design

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**SOI wafer line**



**High Resistivity  
RFSi<sup>®</sup> wafer line**



**Wafers for Power**



**Patterned wafers**



**SSP wafers**



**DSP wafers**



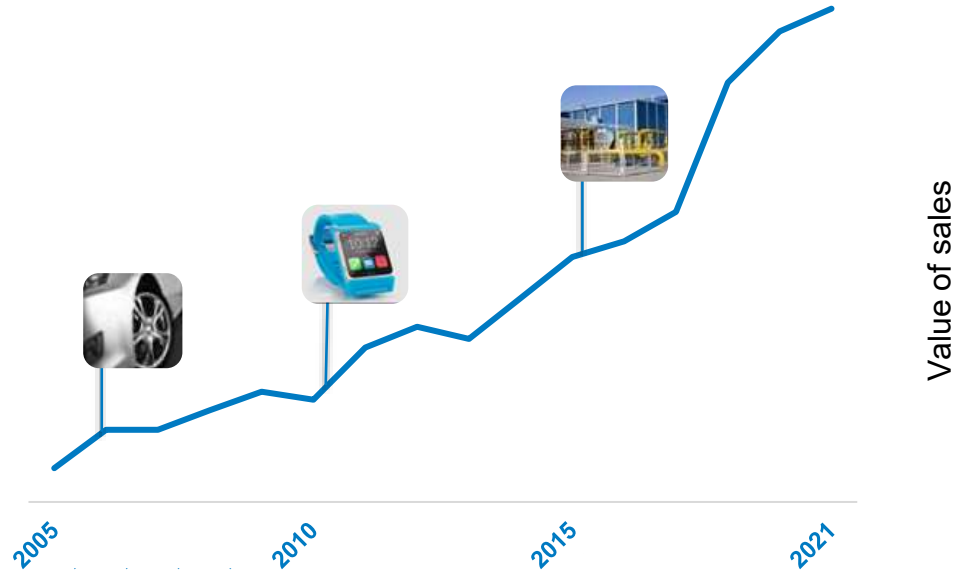
**TSV wafers**

## **Customized solutions**

- Different crystal materials, dopants and orientations
- Resistivities below 1 mOhm-cm and beyond 10 kOhm-cm

# Over 20 years of Okmetic SOI wafers: MEMS continues to be growth driver but use in other markets increasing

- 2023** Launch of Terrace Free SOI capability
- 2021** Okmetic SOI 20<sup>th</sup> anniversary
- 2020** EC-SOI combining E-SOI<sup>®</sup> and C-SOI<sup>®</sup> benefits
- 2019** New C-SOI<sup>®</sup> production line in 2019
- 2016** Launch of E-SOI<sup>®</sup>
- 2015** SOI wafers for power management
- 2010** Extremely small pressure sensors and wearable electronics
- 2009** C-SOI<sup>®</sup> in volume production
- 2006** C-SOI<sup>®</sup> -based inertial sensors for automotive industry
- 2005** First C-SOI<sup>®</sup> deliveries
- 2001** SOI wafer production line started





**There's now plenty more BSOI and E-SOI<sup>®</sup> capacity available as a result of SSP line renewal**

**→ Let's review new business opportunities**



# Large Bonded SOI product family in 150-200 mm – Solutions for various needs



**BSOI wafers** – fully customizable with thick or thin device layer  
0.3 SOI | D-SOI | L-SOI

> Traditional MEMS devices

**NEW** capability:

Terrace Free BSOI  
and E-SOI® wafers



**E-SOI® wafers** – highly uniform device layer with  $\pm 0.1 \mu\text{m}$  thickness variation

> Silicon photonics, high-precision silicon-based MEMS and BCD devices etc.



**C-SOI® wafers** – SOI with embedded/buried cavities  
EC-SOI | Double C-SOI® | C-SOI® with patterned device layer | C-SOI® wafer with poly via | LT-C-SOI

> Pressure and inertial sensors, silicon speakers, and microfluidic devices etc.

# Tailored substrates



BSOI

- Fully customizable with starting materials from in-house crystal growth and wafering

Tight tolerance



E-SOI®

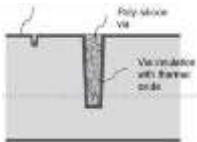
- Highly uniform wafers with tight  $\pm 0.1 \mu\text{m}$  device layer thickness tolerance not dependent on device layer thickness

Design freedom



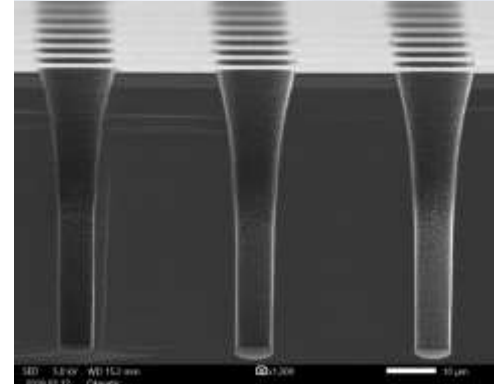
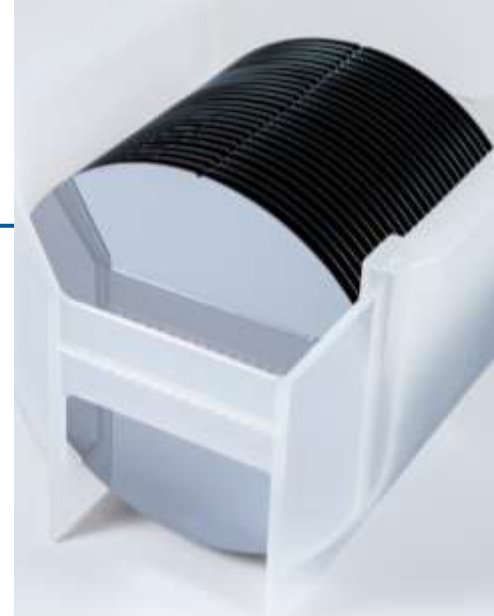
C-SOI®

- Wafers with pre-etched cavities



TSV

- Through silicon vias for sensor interconnects



# Bonded SOI wafers give more freedom to device design

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A lot of design freedom via wide selection of crystal properties, and bonding and thinning -based SOI process that enables device layers much thicker than competing SOI technologies.

## Device layer

Thickness between 1.0  $\mu\text{m}$  and  $> 200 \mu\text{m}$

Tolerance  $\pm 0.5 \mu\text{m}$

## Buried oxide layer

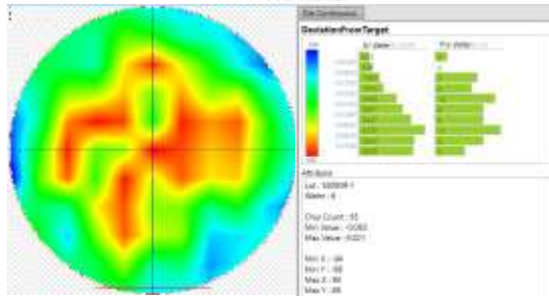
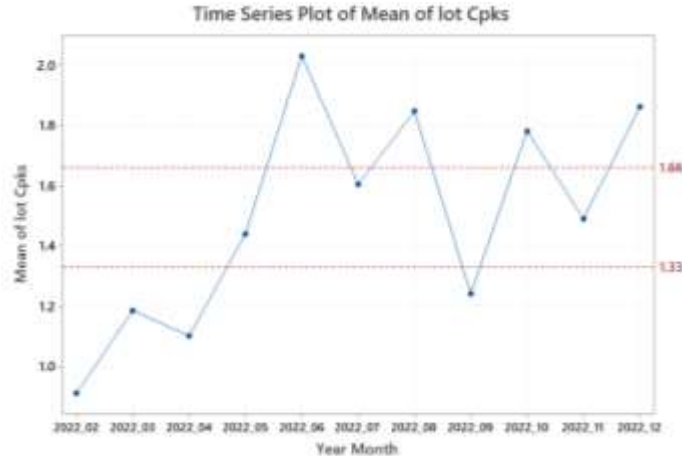
Thickness between 0.3  $\mu\text{m}$  and 4  $\mu\text{m}$ , typically between 0.5  $\mu\text{m}$  and 2  $\mu\text{m}$

## Handle wafer

Thickness between 300  $\mu\text{m}$  to 950  $\mu\text{m}$ , typically 725  $\mu\text{m}$  in 200 mm wafer and 380  $\mu\text{m}$  in 150 mm wafer

**Wide selection** of dopants, orientations and resistivities for device and handle layers

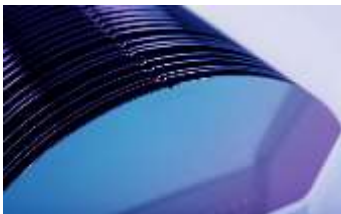
# Example of Cpk ramp-up of a customized E-SOI<sup>®</sup> wafer with non-standard handle and total wafer thickness



- Okmetic started a customized 200 mm E-SOI<sup>®</sup> wafer project with non-standard handle and total wafer thickness in February 2022
- 100% sorting with 65 pt device layer thickness measurement pattern was used
- Based on the target  $\pm 0.1 \mu\text{m}$  specification and all the 65 measurement points within the wafer used
  - Initial Cpk was  $\sim 1$  with some yield losses (*Cpk = Process Capability Index*)
  - Cpk of  $> 1.33$  was quickly reached after process was optimized for the new wafer thickness  $\rightarrow$  This ensured high productivity and yield for the E-SOI<sup>®</sup> wafer with non-standard handle and total wafer thickness.

# Power wafer line in 150-200 mm – Optimized to reduce power losses

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## Discrete Power Device wafers

Freely adjustable wafer parameters and down to  $< 0.001$  Ohm-cm resistivity

- > Discrete power devices (IGBTs and Power MOSFETs with low on-resistance)



## Power Management SOI wafers

Bonded SOI wafers with down to  $< 0.001$  Ohm-cm resistivity, tight resistivity control, low and controlled  $O_i$  levels and zero BMDs

- > Gate drivers for power devices, Battery and Power Management ICs, Intelligent Power Modules, and other Smart Power devices using advanced BCD or BiCMOS processes



## Power GaN Substrate wafers (Si)

From standard to extra thick  $<111>$  Si and SOI wafers with advanced stress management for GaN growth. Customized for GaN-on-Si and GaN-on-SOI power device needs.

- > Highly functional and cost-effective challenger for GaN-on-SiC substrates. Suitable for GaN HEMT devices



# RFSi<sup>®</sup> wafer family in 150-200mm – High Resistivity for RF device needs



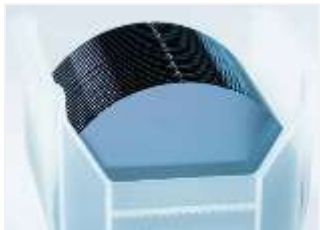
## High Resistivity wafers

> Up to > 7 kOhm-cm resistivity without trap-rich layer, low loss **RF IPD** or **Integrated RFFE / RFIC** substrate



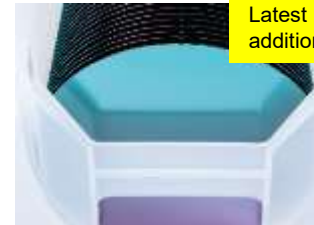
## Engineered High Resistivity wafers

> Up to > 7 kOhm-cm resistivity with added trap-rich layer for extremely low loss substrate for **RF filter devices**



## UF-RFSi<sup>®</sup> wafers

> Engineered low loss substrate with Up to > 7 kOhm-cm resistivity, trap-rich layer and Ultra Flat properties for e.g. **Thin Film SAW**



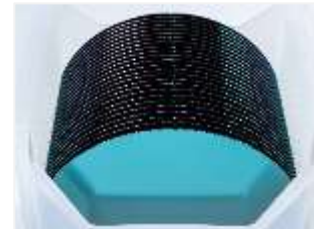
## Engineered Ultra High Resistivity wafers

> Over 10 kOhm-cm resistivity and added trap-rich layer, close to zero-loss substrate for **RF filter devices**



## High Resistivity SOI

> Bonded - BSOI or suspended C-SOI<sup>®</sup> low loss structures per Customer design, e.g. **BAW** resonator



## RF GaN Substrate wafers

> Typically extra thick <111> MCz wafers **GaN-on-Si RF Power device** substrate with advanced stress management

# Supporting customers worldwide

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## **EUROPE (~30% of net sales)**

- HQ, plant, sales and technical support in Vantaa, Finland
- Sales office in Germany

## **ASIA (~45% of net sales)**

- Sales offices in Japan and China
- Sales representatives in Korea, Malaysia, Singapore and Taiwan
- Technical support in Japan and China

## **NORTH AMERICA (~25% of net sales)**

- Sales office, technical support

# Production facilities – Vantaa site and subcontracting

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## Vantaa site, Finland

- Crystal growing
- High-value added 150-200 mm wafer production
- Fully in-house BSOI and C-SOI® line
- Around 400 MEUR investment for fab expansion to double the capacity
  - Focus on 200 mm SSP and DSP and crystal growing capacity
- Over 100 MEUR investments in 2017-2021

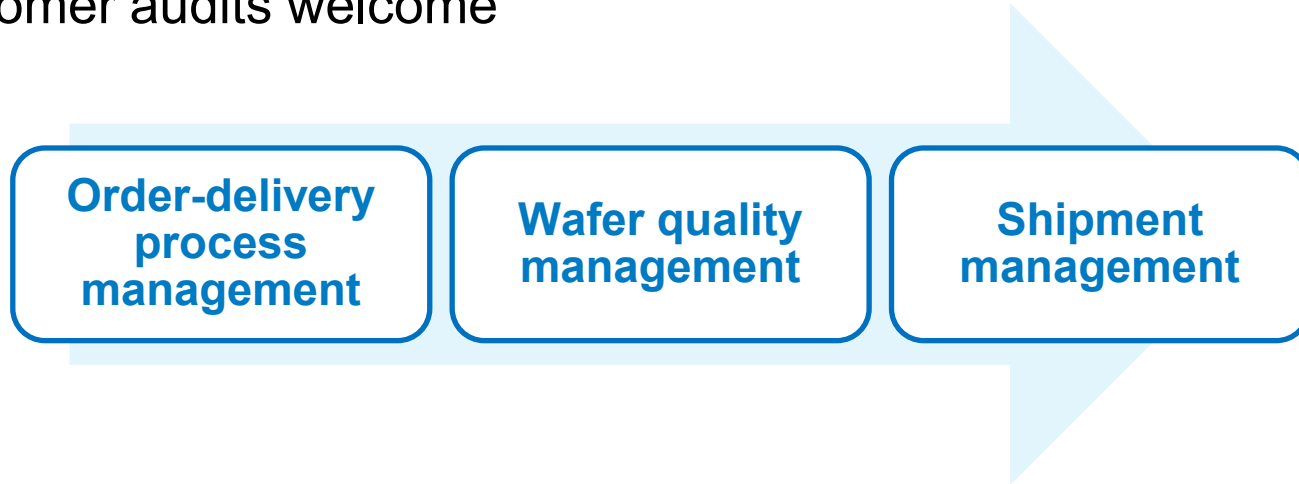


## Wafering subcontractors in Asia

# Fab lite model – important part of Okmetic's production strategy for over a decade

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- Okmetic manages the supply chain and customer relations
- Fab lite partners with all quality and environmental certificates
- Customer audits welcome



# Okmetic's strengths

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Crystal growing



High-performance  
wafer manufacturing



Agile supply chain



Customer relations



# Quality and sustainability

# Quality and environmental certificates

Conflict Minerals Statement  
Halogen Free Compliance



ISO 9001 &  
ISO 14001  
recertification

1995

2001

2004

2008

2020

2021

2022

2023



RBA VAP &  
REACH  
recertification

IATF  
recertification

# Okmetic quality system has been tested

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**Three VDA 6.3 audits  
with an average  
score of 96% in 2022**



## **Positive feedback from audits:**

- Quality system reliability
- Highly motivated and qualified team
- Good management attendance
- Co-operative and transparent communication and information sharing
- Process quality focus areas
- Okmetic MES (Manufacturing Execution System)

# Sustainability

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- Documented management system established in 2017
  - Corporate Social Responsibility Policy
  - Okmetic Corporate Social Responsibility Manual
  - Ethics Channel guide
- Okmetic passed the Responsible Business Alliance audit in Feb 2023



# RBA Code of Conduct

Okmetic has adopted The Responsible Business Alliance's (RBA) Code of Conduct as a guideline for its sustainability operations. We prepare our annual Sustainability Report in accordance with this model.

- Our Sustainability manual has instructions for the entire personnel on how Okmetic complies with the Code of Conduct
- We participate in the RBA Validated Audit Process
- We use Sales Assessment Questionnaire (SAQ), which is filled out yearly
- We also require our suppliers to accept the principles of RBA's Code of Conduct.



Picture: RBA

# Responsible Business Alliance certificate

- Okmetic RBA certificate was renewed on March 8, 2023
- We have achieved Silver Status with a score of 183.5



# Sustainability reporting

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- Okmetic Sustainability Report follows the GRI standard
  - GRI (Global Reporting Initiative) is the independent, international organization that helps businesses and other organizations take responsibility for their impacts, by providing them with the global common language to communicate those impacts
- Emissions reduction roadmap has been published in Q2/23.
- 2022 Sustainability report and emissions reduction roadmap have been published and can be found [here](#)
- Our carbon footprint is estimated with Scope1, Scope2 and Scope 3 calculation



# Carbon footprint calculations finalized



- Scope 1** Direct emissions
- Scope 2** Purchased energy
- Scope 3** Indirect emissions

- **Scope 1** 42 tCO2e  
Direct emissions –  
Production plant and company owned vehicles
- **Scope 2** 11,105 tCO2e  
Purchased energy –  
Electricity and heat
- **Scope 3** 56,237 tCO2e  
Indirect emissions –  
Arising from the company's value chain, sold products not included

# Okmetic aims to reduce Scope 1&2 emissions by 90 %



- Gradually increasing share of carbon neutral electricity
- Implementing heat recovery projects
- Installing rooftop solar panels

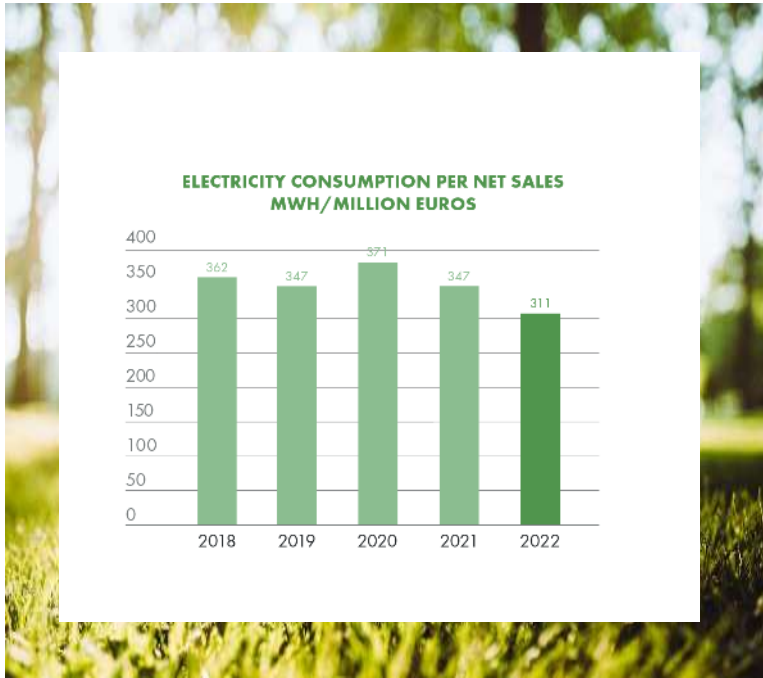
# Responsible production of high-performance silicon wafers

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- Okmetic has recognized environmental aspects of silicon wafer production already at the construction stage of the Vantaa plant and takes them into account in its daily operations
- Environmental risk identification and management encompass the entire company's operations as well as individual processes. Preventive planning is an important aspect in the management of environmental risks
- Energy consumption, use of polysilicon, the amount of mixed acid waste as well as water and chemical consumption have all been identified as significant environmental factors in the company and are regularly measured and monitored

# Electricity consumption

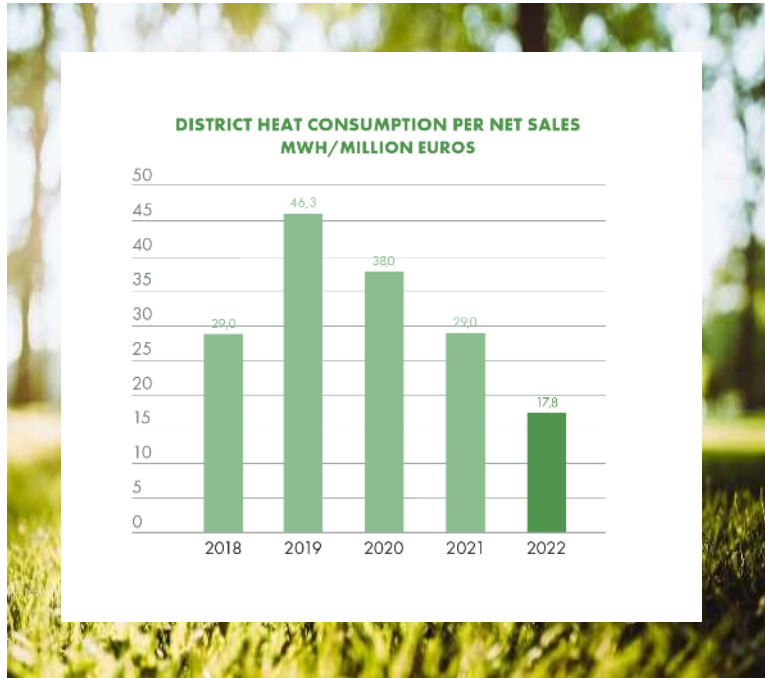


Electricity consumption per net sales has been significantly reduced in recent years:

Actions taken in 2022:

- A project started in 2021 to replace the plant lighting with LED lights continued
  - By the end of 2022, LED lights had been installed in 98 % of the plant area.
- In 2022 we conducted a development project that reduced the amount of electricity consumption in crystal growing by 10% per amount of silicon used
- The plant capacity utilization has been high, leading to good efficiency in electricity use

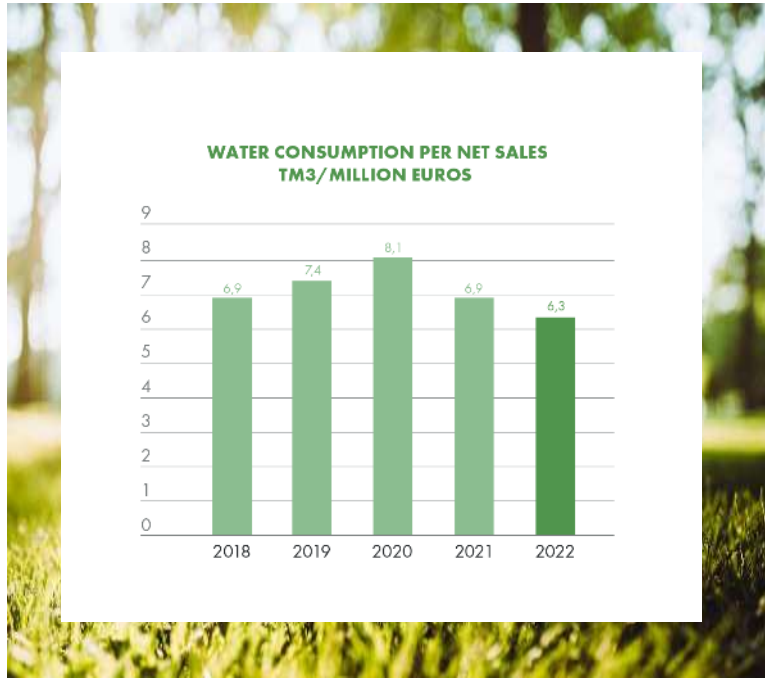
# Heat consumption



District heat consumption depends heavily on the outside temperature.

Year 2022 was warmer than previous years and therefore heat consumption was lower.

# Water consumption

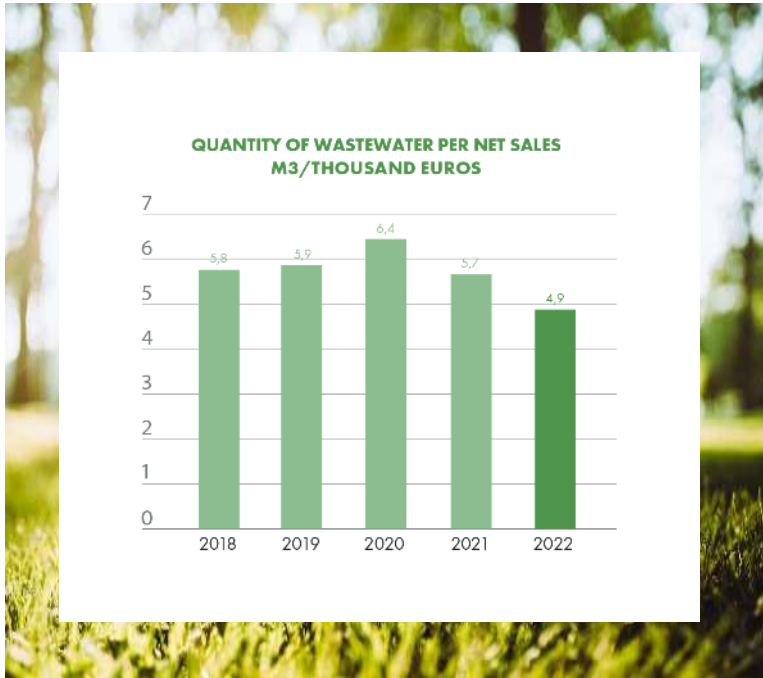


Water consumption per net sales is declining.

Actions taken:

- In 2022 we carried out a research project that calculated water consumption in production. The goal is to find ways to reduce water consumption
  - Based on the results we are creating a plan in 2023 for reducing water consumption
- The plant capacity utilization has been high, leading to good efficiency in water consumption per wafer
- Water recycling in several work phases
  - Recycling rates are being calculated in 2023

# Amount of wastewater

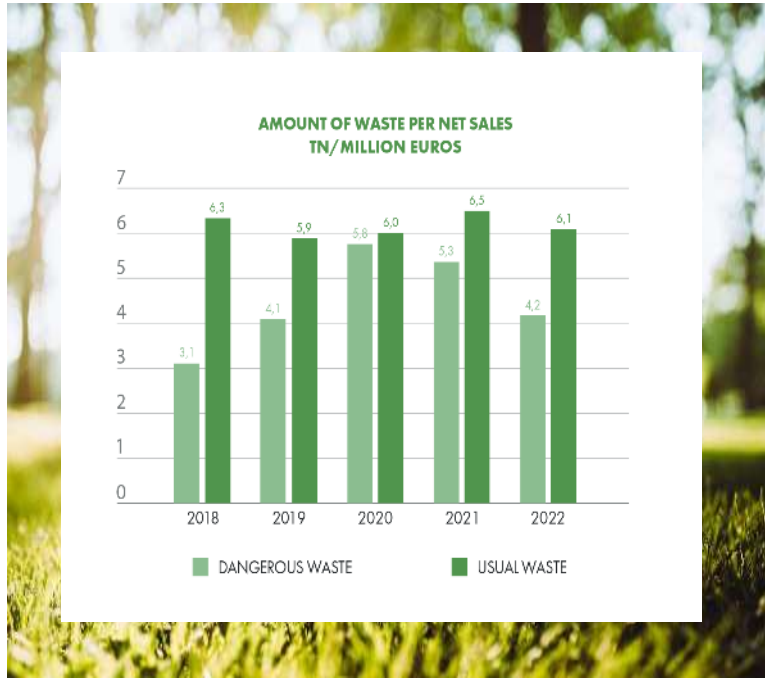


Amount of wastewater per net sales is declining.

Actions taken:

- Wastewater amount control limits are in line with the industrial wastewater agreement
- Wastewater amount is controlled by regular measurements
  - 24-hour measurement 6x year at 3 different measurement points

# Waste and dangerous waste



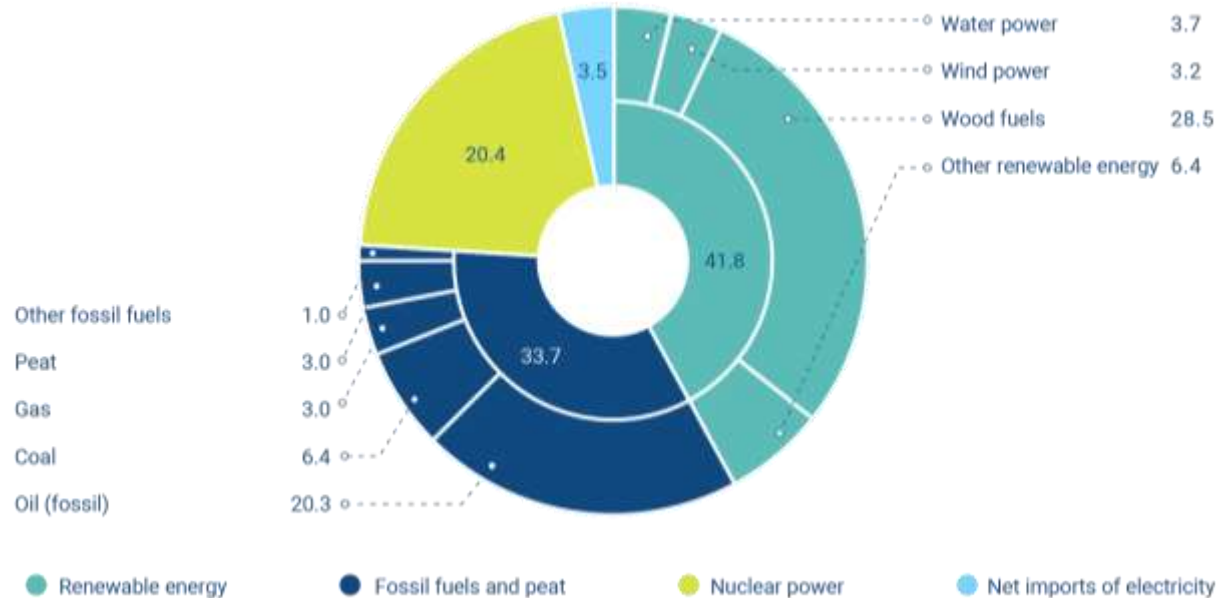
The amounts of waste and dangerous waste are declining after the rise resulting from the induction of new acid etching tools in 2019.

Actions taken:

- Reducing the chemical consumption of the new acid etching tool
- Reducing chemical consumption and the amount of waste
- Optimization of acid usage

# Total energy consumption in Finland by energy source in 2022

- In 2022, Finland's total energy consumption decreased by five per cent compared to the previous year.
- The share of renewable energy sources of the total energy consumption in Finland was 41.8% in 2022



Source: Statistics Finland

# Additional Okmetic slides

# A pioneer and leading supplier of tailored silicon wafers since 1985

Continuous R&D: crystal growth, SOI wafers, 200mm wafers



1980's

- First (DSP) wafers for pressure sensors



1990's

- Qualified supplier of (DSP) silicon wafers for automotive industry in the US
- MCz-based wafers for sensors



2000's

- Silicon microphones (SSP, SOI)
- SOI wafers (C-SOI®) for automotive industry and for inertial sensors



2010's

- Extremely small pressure sensors (E-SOI®)
- Wearable electronics
- Polysilicon TSV
- A-MCz® and RFSi® wafers for RF integration



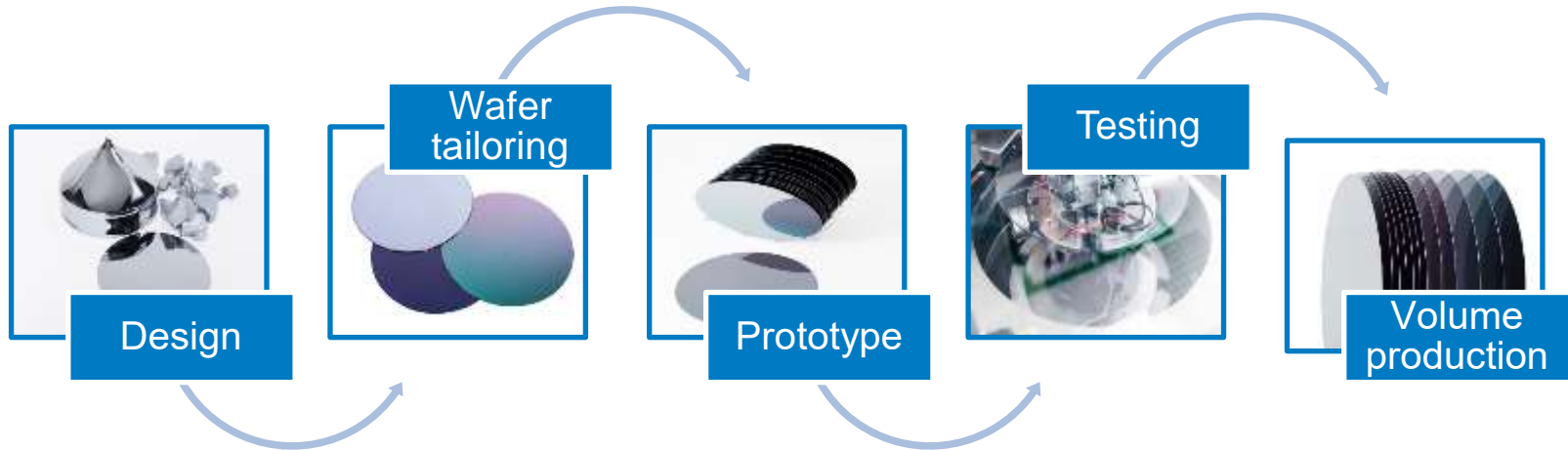
2020's

- RF filters and devices (UF-RFSi® for TF-SAW)
- Engineered Ultra High Resistivity wafers
- Terrace Free SOI capability

# Known for commitment and long-term partnership

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Benefits: cost reduction, faster cycles, shorter time to market and process streamlining



# Okmetic is a part of both Finnish and European semiconductor community

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- Okmetic is part of the growing Finnish and European semiconductor ecosystem
- Active collaboration and joint projects with Finnish and European semiconductor cluster and educational institutes create:
  - High-productivity jobs
  - Significant export income
  - International investments
- Okmetic headquarters, decision-making and production in Finland (extensive fab expansion investment underway)
- We comply with the Responsible Business Alliance's Code of conduct, and sustainability is a key factor in all our actions defined by the RBA (Environment, Labor, Health&Safety, Ethics)



# Resilient supply chain

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- Business continuity and supply chain is secured in all scenarios, we are prepared for possible supply chain disruptions
- Sufficiency of raw material and production consumables secured
  - Expanded supplier base (qualified suppliers)
  - Long-term delivery contracts
  - Increased stock and consignment stock
  - Preordering

# Sustainability: Okmetic carbon footprint calculations & emissions reduction roadmap

## Okmetic's carbon footprint calculations 2022

Scope 1	42 tCO <sub>2</sub> e
Scope 2	11,105 tCO <sub>2</sub> e
Scope 3**	56,237 tCO <sub>2</sub> e

## Actions for reducing CO<sub>2</sub> emissions

- Gradually increasing share of carbon neutral electricity
- Implementing heat recovery projects
- Installing rooftop solar panels

\*\* Scope 3 not including sold products



# Supporting growth: Investments in infrastructure and talent pool

## Investments in Vantaa site, Finland

- Around 400 MEUR investment for fab expansion to more than double the capacity
  - Focus on 200 mm SSP and DSP and crystal growing capacity
- Over 100 MEUR investments in 2017-2021



## We collaborate actively with semic companies and educational institutions to promote the semiconductor industry

- In early 2023, we donated to Aalto University, to increase various engineering summer jobs for students
- Vocational training programs



Photo: Fab expansion June 2023

# **Fab expansion – status update**

# Fab expansion proceeding on schedule

## Actions in 2023:

- Drill piling (readiness end of 2023: 100%): **DONE**
- Foundation base construction (100%) **ONGOING**
- Underground pipe work (100%) **ONGOING**
- Framework installation (100%) **ONGOING**
- 110kV electric supply cables (100%) **ONGOING**
- Steel frame installation (100%) **ONGOING**
- Facade element installation (100%) **ONGOING**
- Water ceiling constructions (100%)
- Partition (wall) constructions (50 %)
- HVAC and plumbing installations (30 %)



Photo: Fab expansion June 2023

# Most tools ordered or selected

- The fab expansion will be using same or similar kind of state-of-the-art equipment and production lines as are in use at the existing Vantaa fab premises.
- Okmetic demand mix forecasts with determinations related to wafer parameters has guided tool acquisitions.
- Most tools have been ordered or selected and lead times are as scheduled.
  - Tool supplier meetings are held regularly.



# Recruitment and induction plans

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- Recruitments for the fab expansion team is well underway.
- The recruitment of operators has started. Around half of the operators will be recruited for the current fab premises and half for the fab expansion.
- Holistic work induction and training plan has been implemented and first trainings have been held.
  - Induction will be carried out separately for each work phase by operator trainers.
  - In addition to work induction, also in-house training and vocational education by local education partners will be provided.
  - The holistic induction plan will pay attention to not only operators learning the new skills, but also to them becoming part of the organization and integrated to the company culture.

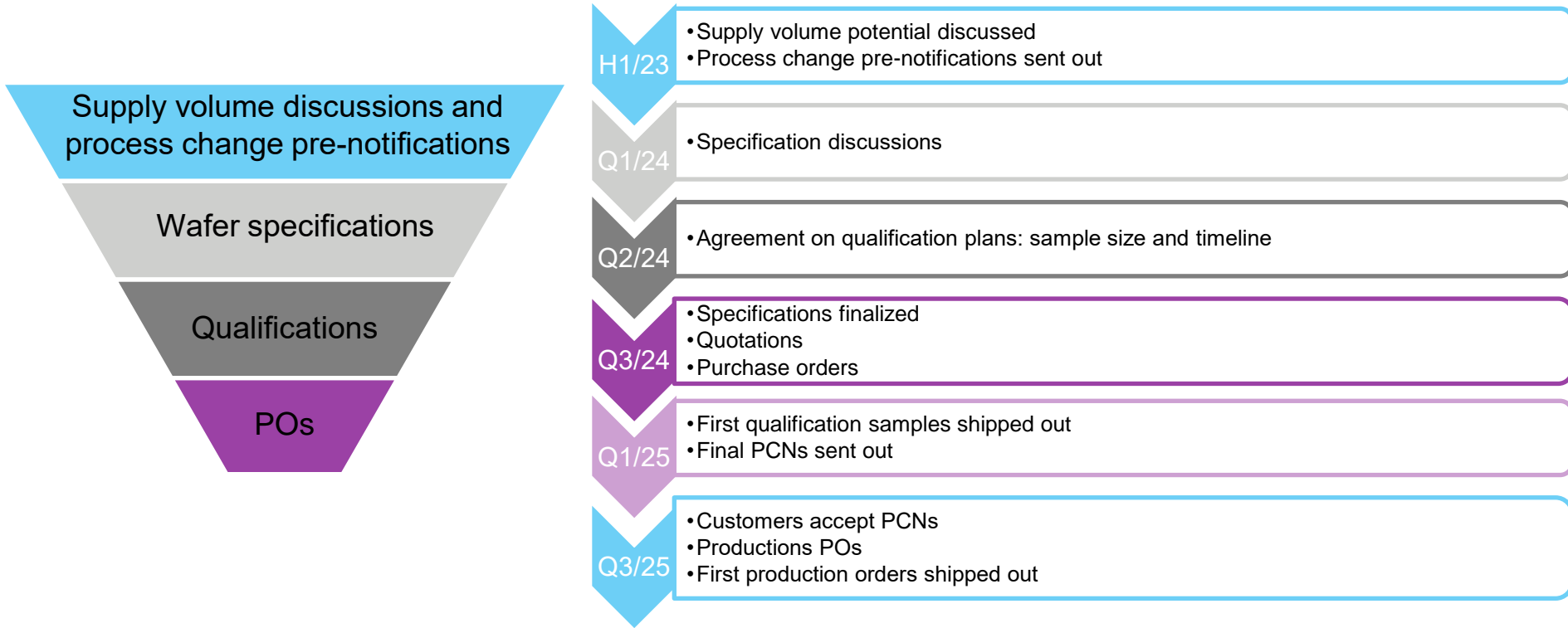


# Investment timeline and next steps

- To secure capacity 2025 onwards, discussions on LTAs and associated prepayment agreements are recommended to be started as early as possible.
- Construction of the fab expansion has started in **Q1 2023**.
- The fab expansion is in production use in **2025**.
  - Evaluation samples available **early 2025**, after tool installations, acceptance and ramp-up.
  - Capacity ramp will be aligned to demand, full capacity by **2030**.
  - Audits possible during **2025**.



# Actions needed from both parties to ensure smooth qualification process



# Other current topics

# COVID-19 hasn't affected business continuity

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- COVID-19 infections follow seasonal fluctuations with highs and lows
- 88% of Finnish population over 18 have received two vaccinations and 66% three vaccinations
- Pandemic hasn't had major effects on Okmetic operations
  - Production has been up and running all the time
  - There have been some effects on availability of spare parts and materials, actions have been taken to ensure supply
  - Due to lockdowns, logistics in Asia somewhat affected, Okmetic following carefully and looking for alternative routings
- Installation proceeding well, travel is now close to normal
- BCP actions reviewed in all functions

# Business continuity and supply chain risks related to Ukraine - Russia war

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- The Ukraine-Russia war has raised questions of business continuity and supply chain risks.
- As an EU Member state and NATO member Finland can be considered as low-risk country despite close proximity to Russia.
- The prices of electricity and thermal energy have risen in Finland.
- Finnish energy companies and Okmetic have prepared for possible disruptions in electricity supply, but at the moment the risk for any disruptions is very low.
- Okmetic does no sourcing from Ukraine, Russia or Belarus.
- Air cargo to Asia is rerouted after flights in Russian airspace have been suspended.

# Vantaa 150mm SSP polishing line renewal proceeding according to plans

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- The renewal of 150 mm polishing line will take time and additional capacity is to be expected in H2 of 2023
  - First new tools were installed during 2Q22. First tools are supporting DSP and SOI products.
  - The last new tools will be installed in 2-4Q 2023.
- After polishing line renewal, the 150mm SSP line will primarily be reserved for SOI substrates, thick wafers, Engineered High Resistivity wafers etc.
  - Majority of standard material currently supplied from Vantaa 150mm SSP line have been qualified primarily to Okmetic subcontracting lines .
  - Expansion of subcontractor usage will continue and SubC evaluation is highly recommended.

# Okmetic is actively participating in semiconductor industry events

Event	Date	Location	Information
<b>Semicon West</b>	July 11-13	San Francisco, CA	Senior Customer Support Manager Petri Santala will be giving a speech on “Latest development in silicon substrates for RF devices”.
<b>Semicon Taiwan</b>	Sep 6-8	Taipei, Taiwan	Attending
<b>Power Semiconductor Executive summit</b>	Sep 14-15	Stresa, Italy	Sponsoring, CTO Dr. Atte Haapalinna will be giving a speech on Customized Silicon and SOI Wafers Enabling Enhanced Power Devices.
<b>MEMS &amp; Imaging Sensors</b>	Sep 19-21	Grenoble, France	Sponsoring
<b>MSEC</b>	Nov 6-8	Phoenix, AZ	Attending
<b>Microfab Summit Virtual</b>	Nov 7-9	Virtual	Customer Support Manager Akiko Gädda will be giving a speech on “Bonded SOI and Cavity SOI wafers Enabling Enhanced MEMS Designs”.
<b>Semicon Europa</b>	Nov 14-17	Munich, Germany	Booth under Silicon Saxony umbrella booth.

# Semiconductor supply chain encounters cost increases

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- Changes in global economics, geopolitical situation, high inflation rate and tight logistics are main reasons for semiconductor materials' cost increases
- Prices of production materials like polysilicon, chemicals, cassettes, polishing pads etc. have continuously increased in past 3 years.
- Cost of water, electricity and logistics have increased significantly in the past years.
- Increases and uncertainties are expected to continue in 2023, most likely even longer.
- Continued focus on supply chain risk management and planning for the unexpected

# Mars exploration enabled with Murata Finland's sensor built on Okmetic's silicon wafer

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- NASA's Mars exploration is enabled with state-of-the-art sensor technology by Murata Finland using Okmetic's advanced silicon wafer as a platform
- Murata Finland's SCA100T dual-axis inclinometer is used in NASA's Ingenuity helicopter, which arrived on Mars with the Perseverance rover in February 2021
- The purpose of the inclinometer is to eliminate the inclination errors of the separate IMU through calibration before each flight to ensure trip accuracy
- The signal produced by the sensor must be extremely precise because on Mars, the inclination signal is about one-third of that measured on Earth



# Market update

- Revenue, growth drivers and shipments
- Semiconductor CAPEX and WFE
- Fab capacity outlook, 200 mm

# Semiconductors Revenue outlook

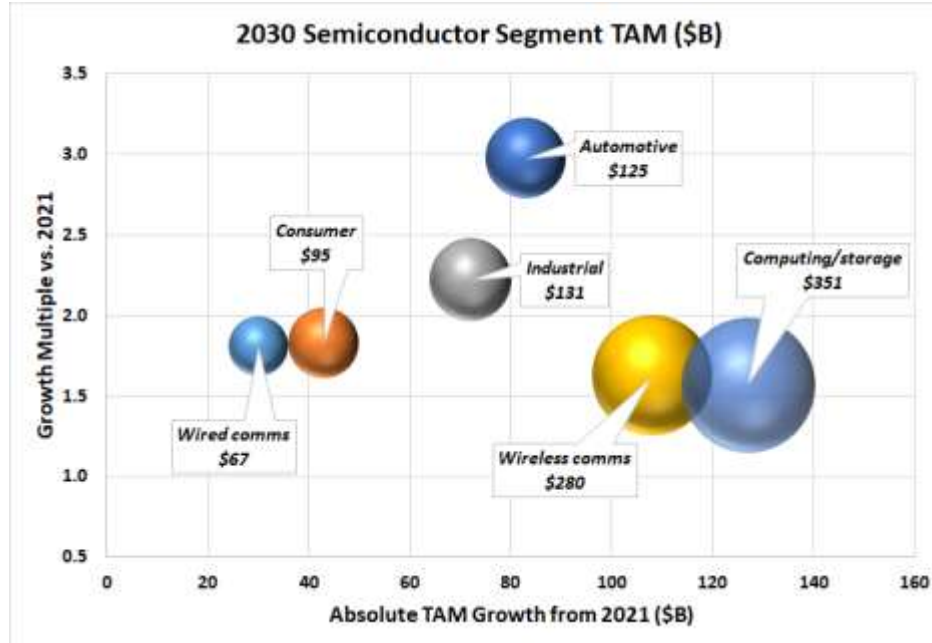
# Massive stimulus funding in the works

## FUNDING – ETA UNCLEAR, BUT ANNOUNCEMENTS CONTINUE



- Semiconductors and related components continue to be a focal point for public policy
- National and local governments are joining forces in funding expansions
- Numerous company announcements have been made in multiple countries and more are expected

# Semiconductor market in 2030 (McKinsey)



Source: McKinsey, Okmetic Market Intelligence

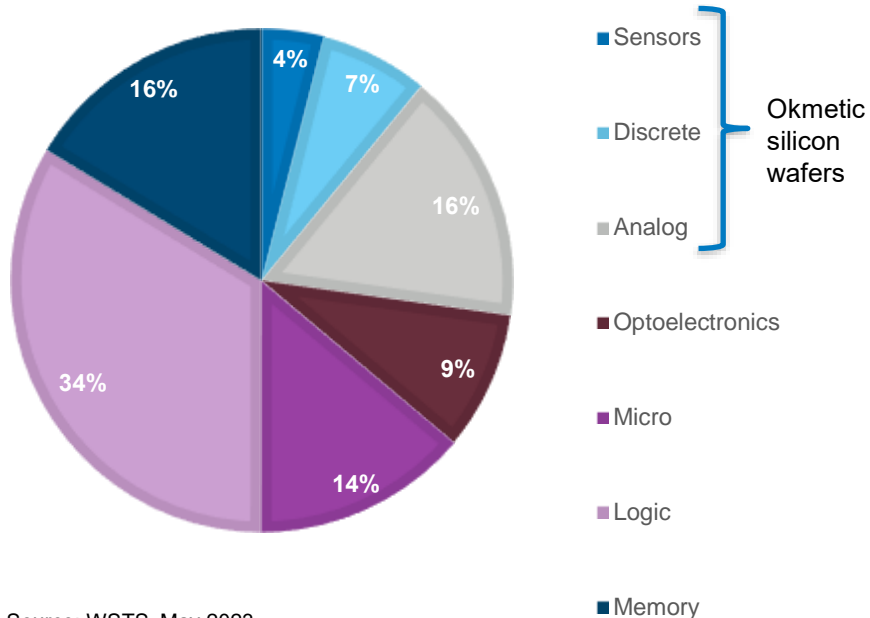
- The global semiconductor market is prone to strong secular growth, despite cycles
- The total market value is expected to exceed \$1T by 2030
- The most rapidly expanding semiconductor TAM segments are automotive and industrial - those are expected to increase 3x and 2.2x their respective 2021 levels by 2030

# **Semiconductors**

## **By device type (WSTS)**

# Semiconductor market forecast at 515BUSD in 2023

## Market size forecast 515BUSD in 2023



Source: WSTS, May 2023

- Semiconductor market value is expected to decline by -10,3% in 2023
  - Analog -5.7%
  - Sensors -6.3%
  - Discrete +5.6%
- Europe is forecast to show 6.3% and Japan 1.2% growth, while Americas and APAC are expected to decline by -9.1% and -15.1% respectively.
- Robust recovery 11.8 percent is estimated for 2024.

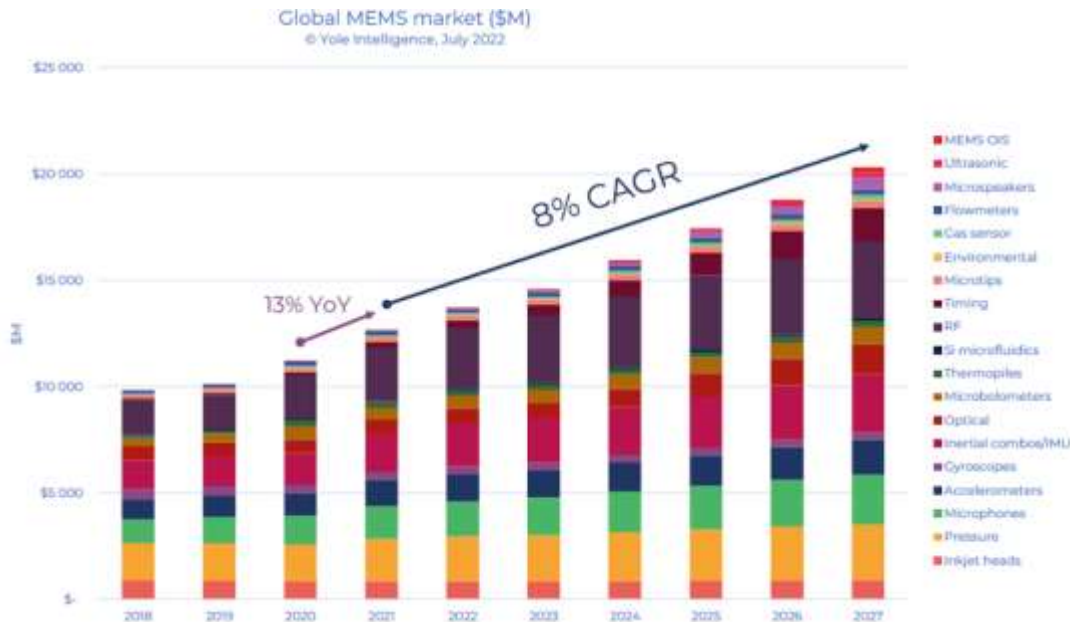
# Semiconductor market value 515BUSD

Spring 2023	Amounts in US\$M			Year on Year Growth in %		
	2022	2023	2024	2022	2023	2024
Americas	141,136	128,236	150,989	16.2	-9.1	17.7
Europe	53,853	57,253	61,637	12.8	6.3	7.7
Japan	48,158	48,724	52,534	10.2	1.2	7.8
Asia Pacific	330,937	280,881	310,838	-3.5	-15.1	10.7
<b>Total World - \$M</b>	<b>574,084</b>	<b>515,095</b>	<b>575,997</b>	<b>3.3</b>	<b>-10.3</b>	<b>11.8</b>
Discrete Semiconductors	33,993	35,904	38,192	12.0	5.6	6.4
Optoelectronics	43,908	45,949	45,881	1.2	4.6	-0.1
Sensors	21,782	20,410	21,575	13.7	-6.3	5.7
Integrated Circuits	474,402	412,832	470,349	2.5	-13.0	13.9
Analog	88,983	83,907	88,902	20.1	-5.7	6.0
Micro	79,073	71,470	75,855	-1.4	-9.6	6.1
Logic	176,578	173,413	185,266	14.0	-1.8	6.8
Memory	129,767	84,041	120,326	-15.6	-35.2	43.2
<b>Total Products - \$M</b>	<b>574,084</b>	<b>515,095</b>	<b>575,997</b>	<b>3.3</b>	<b>-10.3</b>	<b>11.8</b>

Source: [WSTS](#), May 2023

# **A closer look at MEMS Market and ecosystem (Yole)**

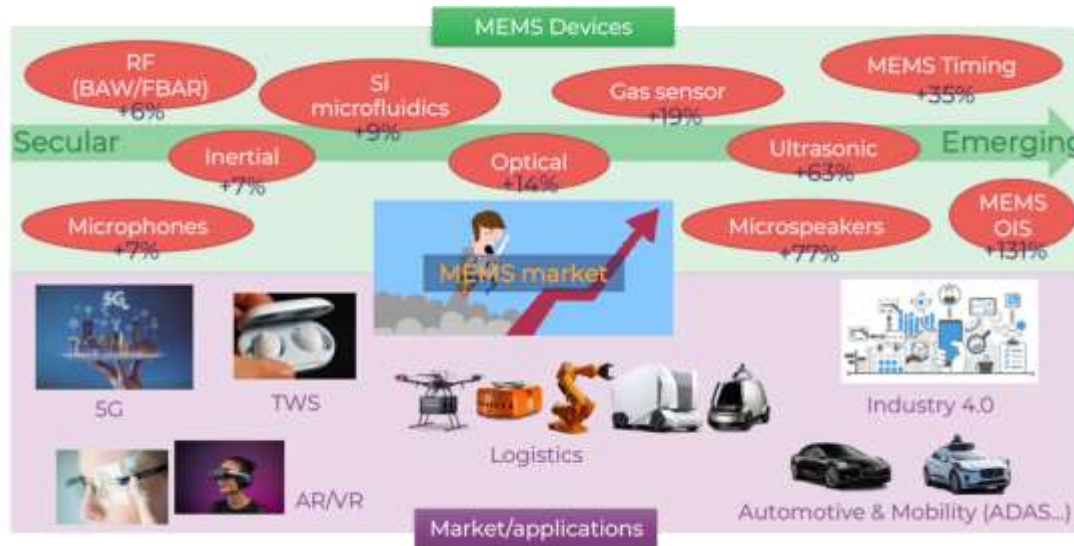
# MEMS expanding in applications and sales



Source: Yole Intelligence

- Although maturing, the MEMS market is forecast to show continued solid growth
- Sales are expected to move from \$13.5B today to more than \$20B within 5 years

# Both old & new faces are driving the market

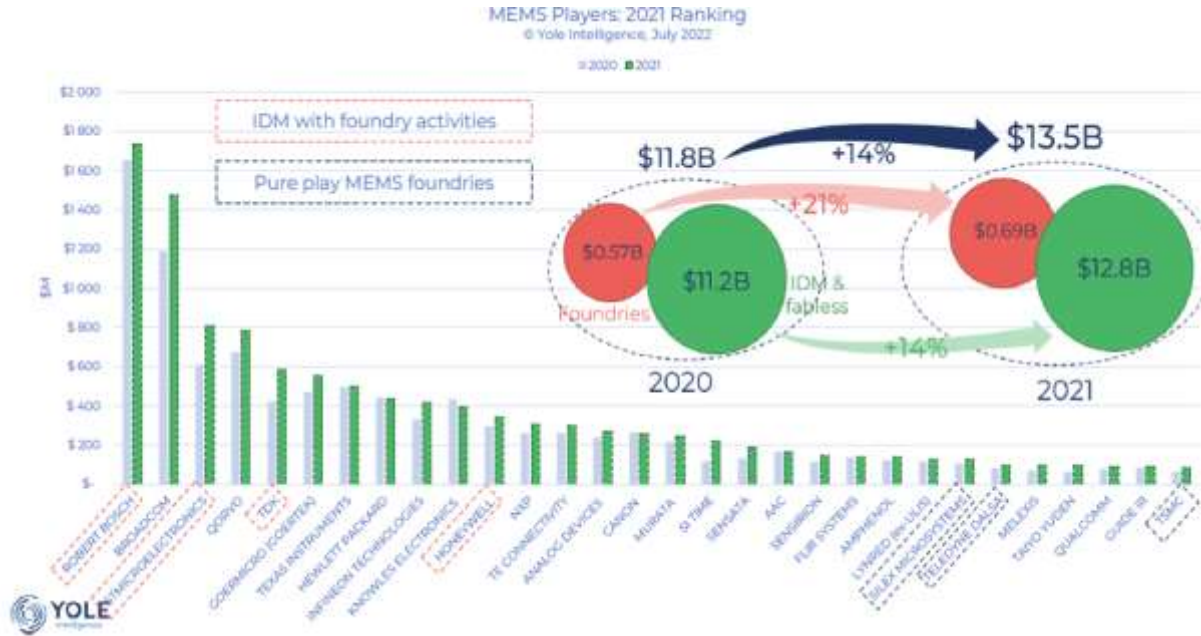


Percentage values represent '21 - '27 CAGR

Source: Yole Intelligence

- Growth is expected in both secular and emerging applications across key markets
- Familiar devices continue to expand on their established bases while new solutions show significant development

# IDM and pure play foundries grew in 2021

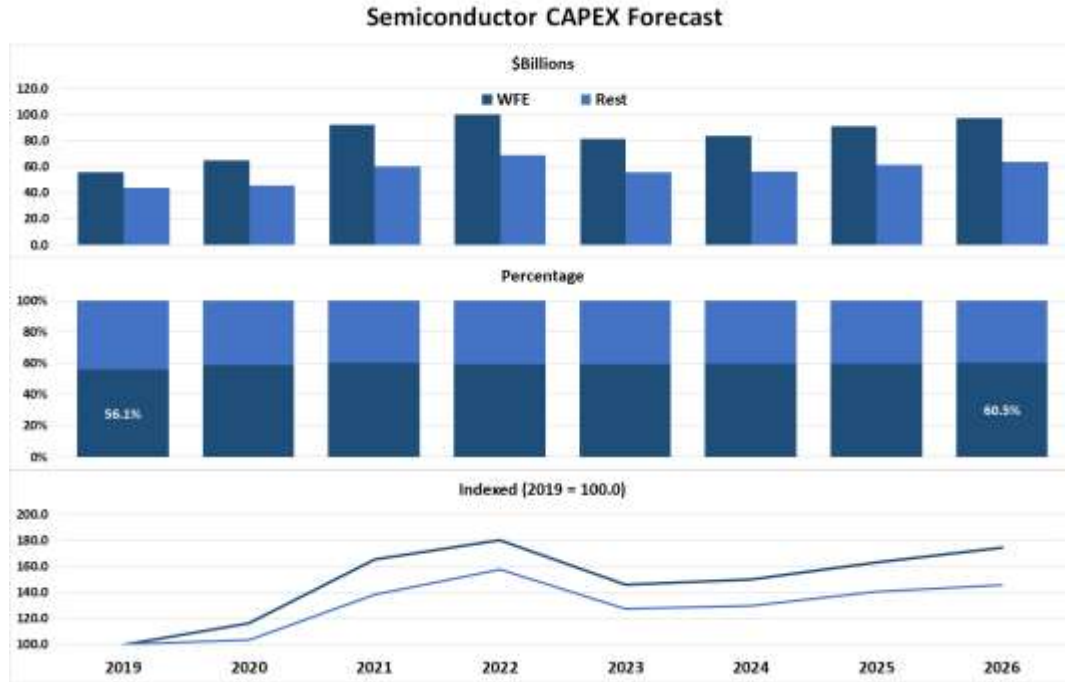


- Most of the top-10 showed YoY growth
- IDM & fabless continued to account for >90% share
- But foundries share increased by 30bps and showed higher relative gains overall (+21.1% vs. +14.3%)

Source: Yole Intelligence

# Semiconductor CAPEX and WFE

# Semiconductor CAPEX dips, remains strong

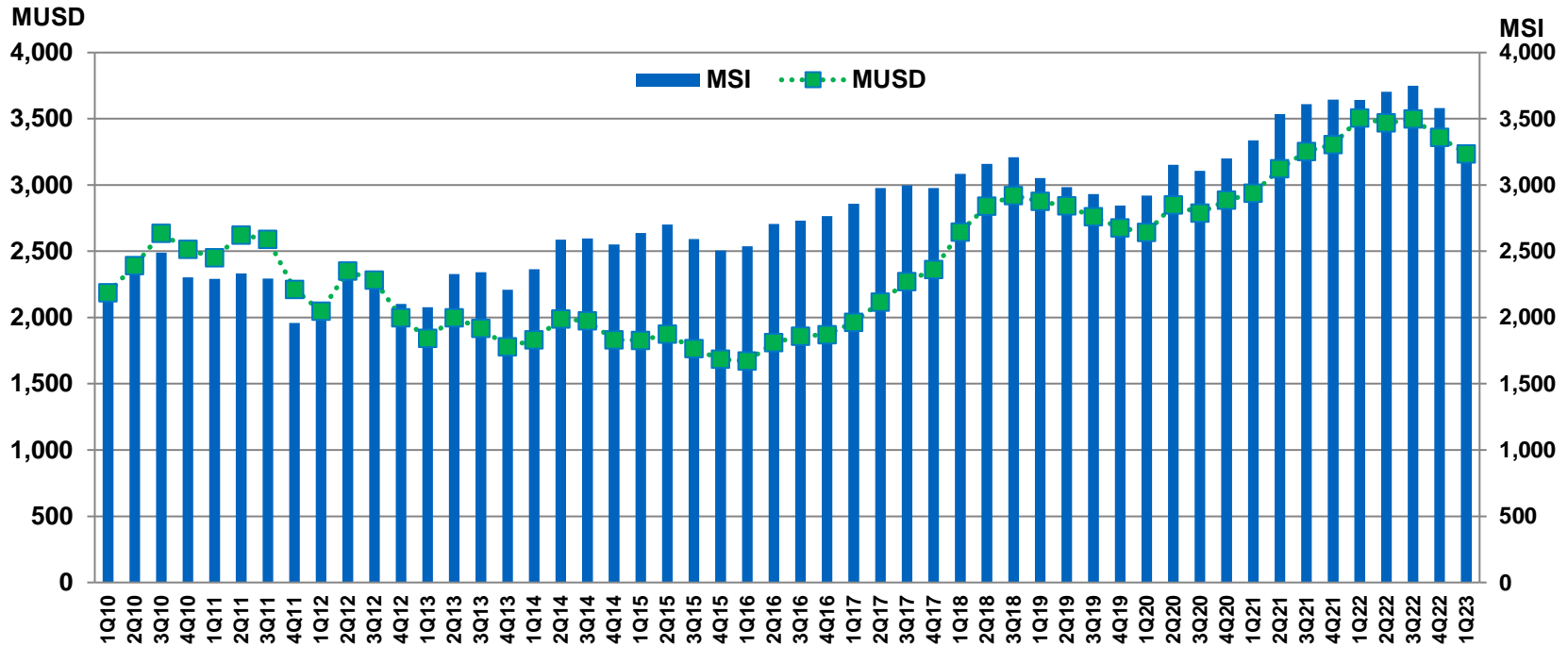


Source: Gartner, Okmetic Market Intelligence WFE = Wafer Fab Equipment

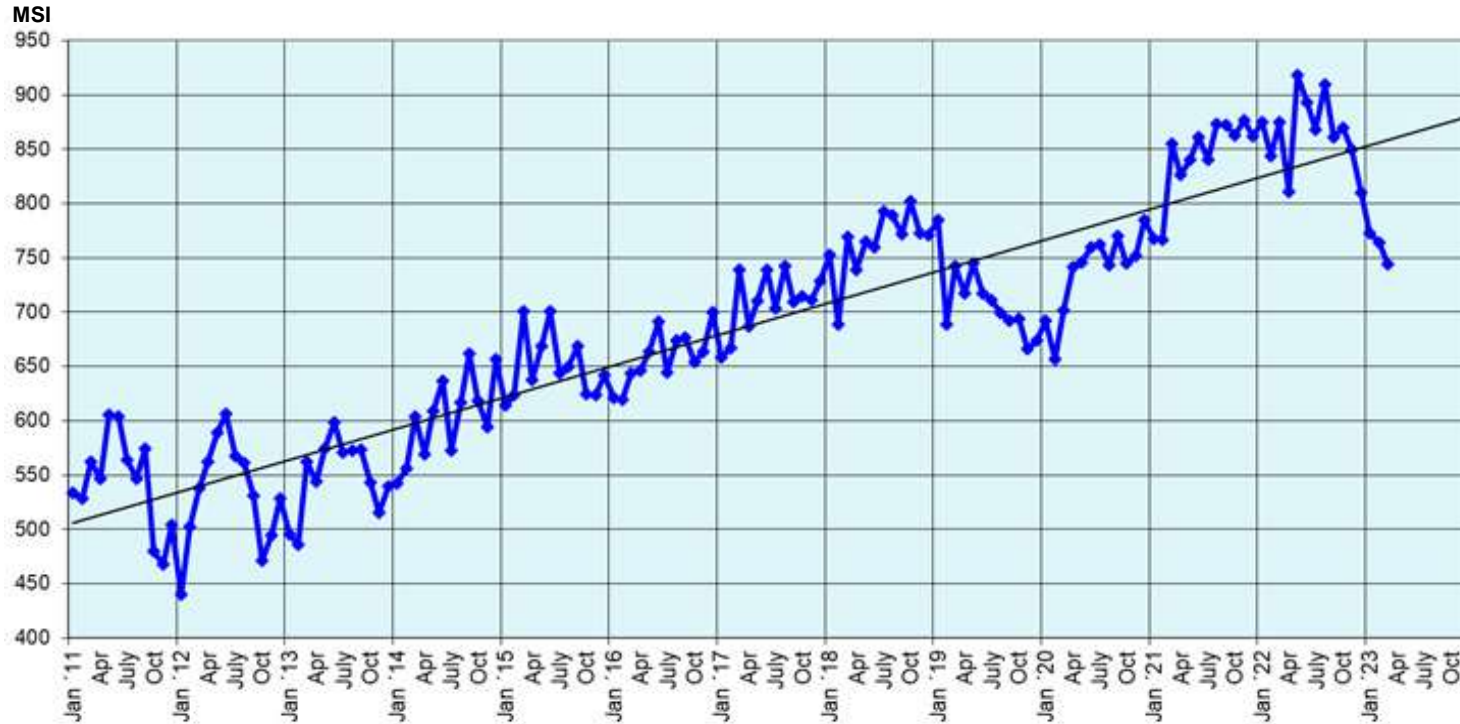
- After reaching a record of >\$100B in 2022, WFE is expected to decline in 2023 but show growth sequentially through 2026
- By 2026, WFE is expected to represent more than 60% of the CAPEX spend
- Even with the correction in 2023, WFE is up >40% versus 2019

# Materials (SEMI)

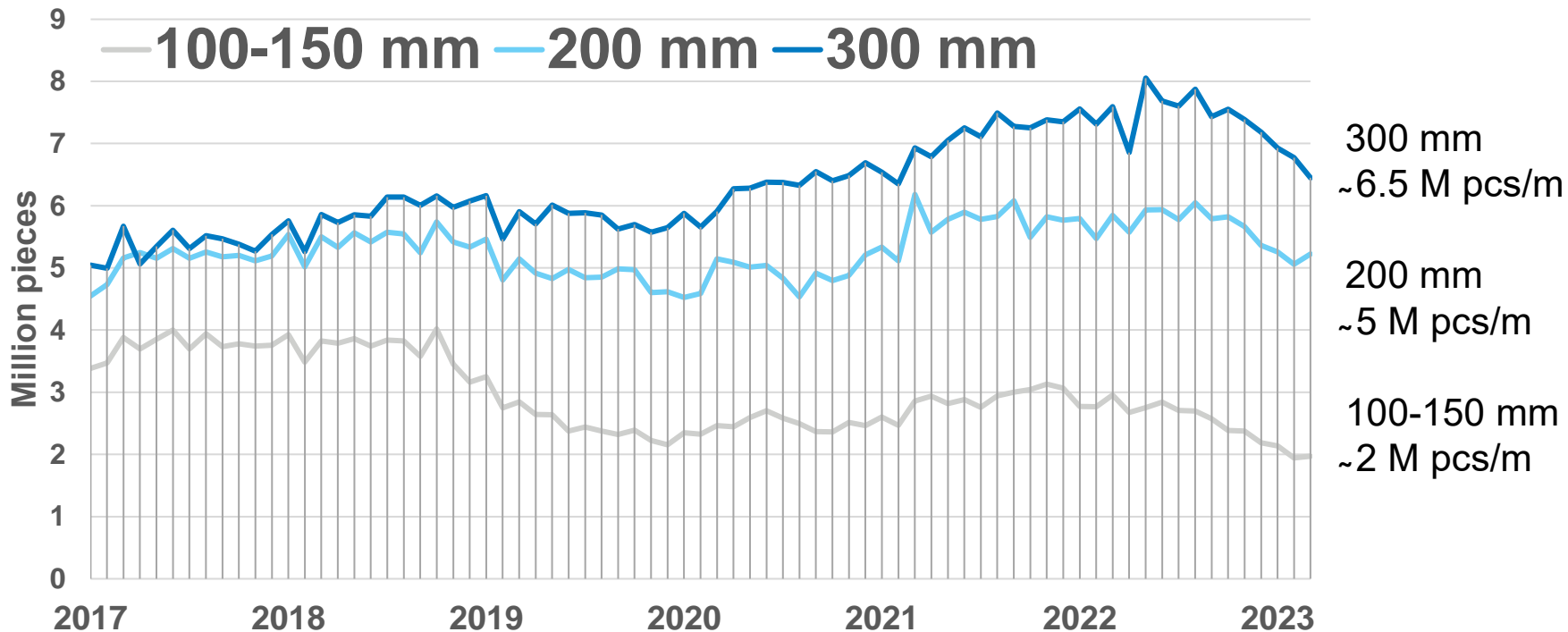
# Wafer shipments & sales show softening (SEMI)



# Monthly polished silicon shipments (SEMI)



# Unit shipments - Monthly WW wafer shipments (SEMI)

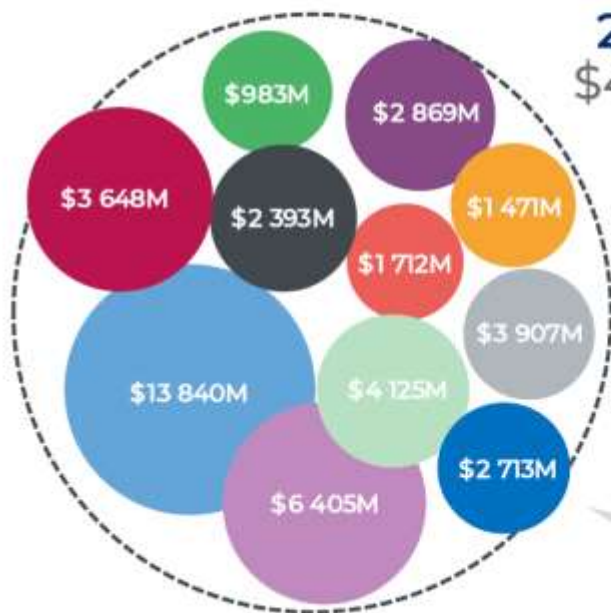


# Fab Capacity, $\leq 200\text{mm}$ (SEMI)

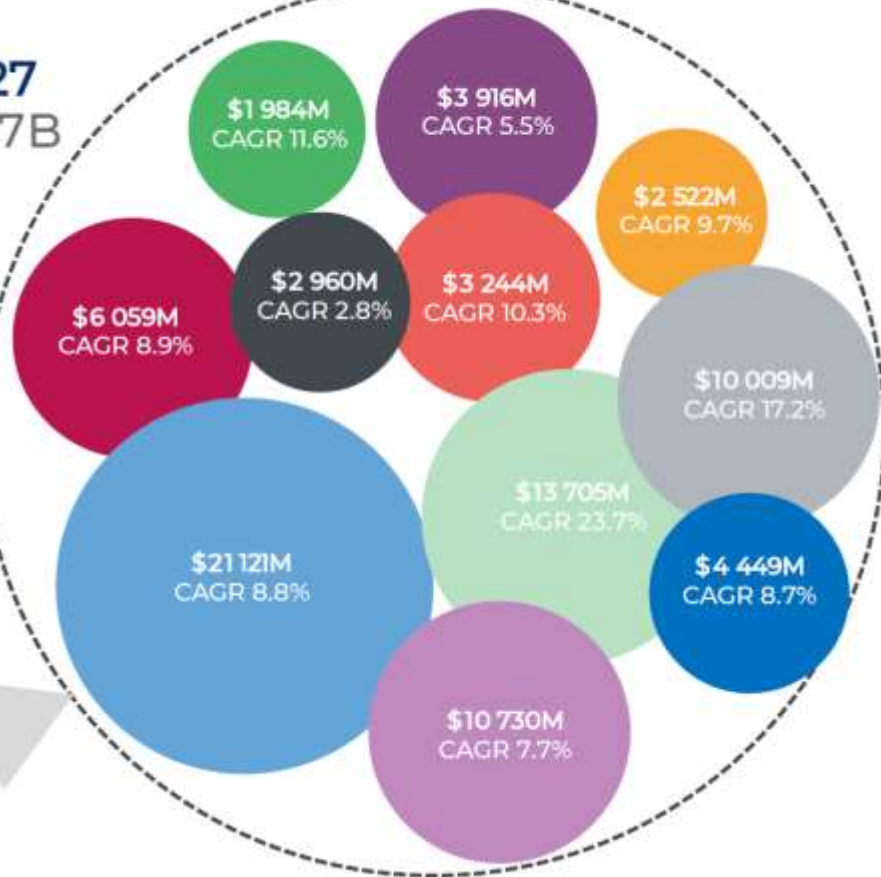
# 2021-27 SEMICONDUCTOR AUTOMOTIVE APPLICATIONS



- RF
- Analog
- Other sensors
- MEMS
- Imaging
- Photonics
- Power
- Memory
- Processors
- MCU
- ASIC



**2027**  
\$80.7B



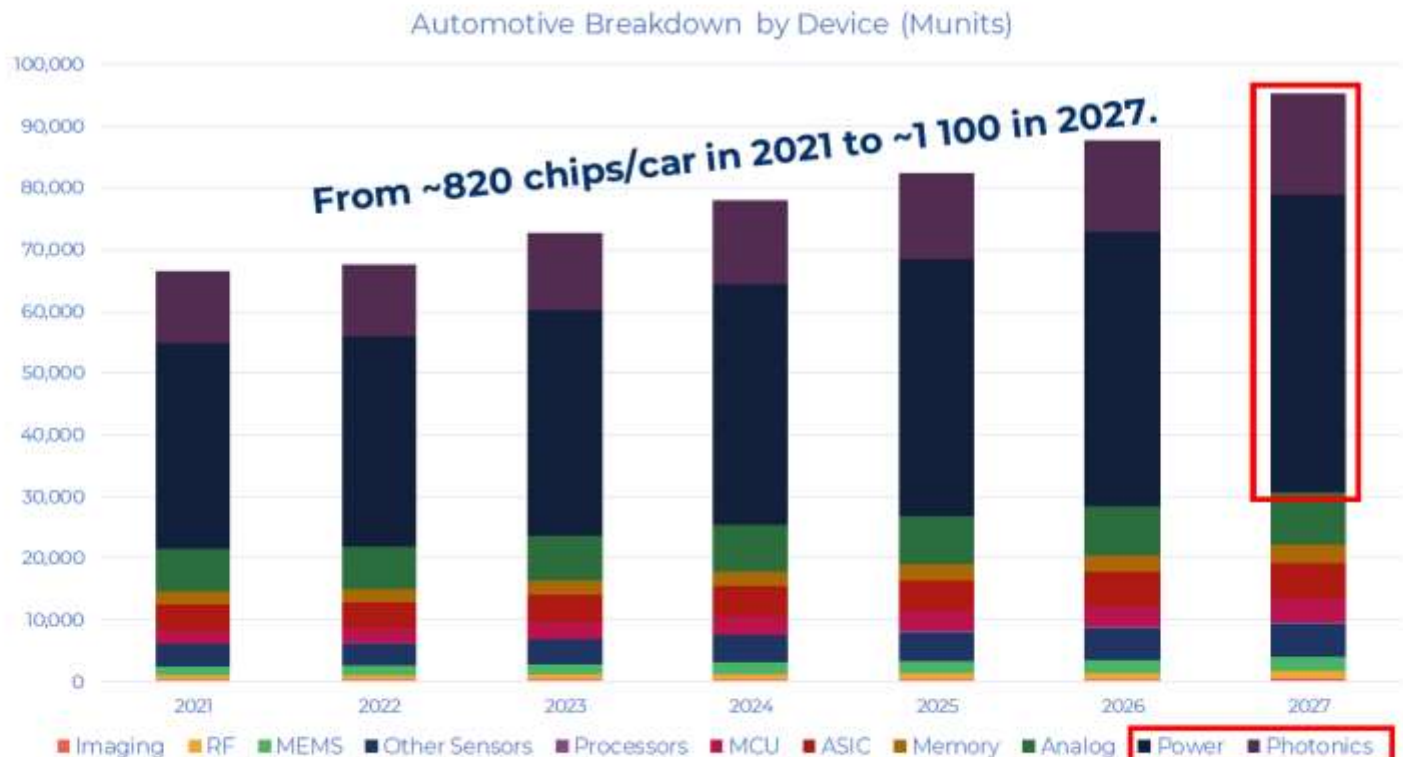
CAGR<sub>21-27</sub>: 11.1%

# SEMICONDUCTOR SHIPMENTS (UNITS) FOR AUTOMOTIVE



In 2027, over 95 billion chips will be integrated in cars.

Power & Photonics dominate, Memory & Processors highest growth rate.



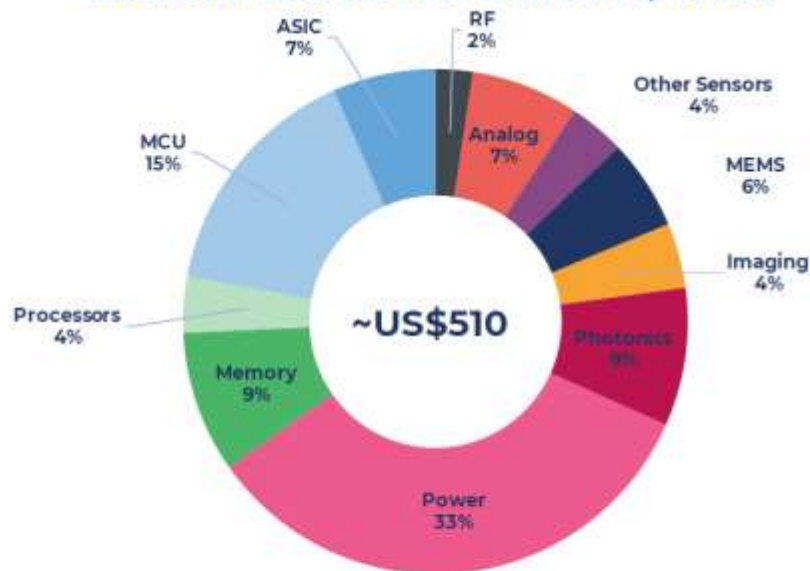
In 2021, the total shipment volume of all semiconductor chips was estimated to be 1T units.

Automotive applications accounted for 7% (units).

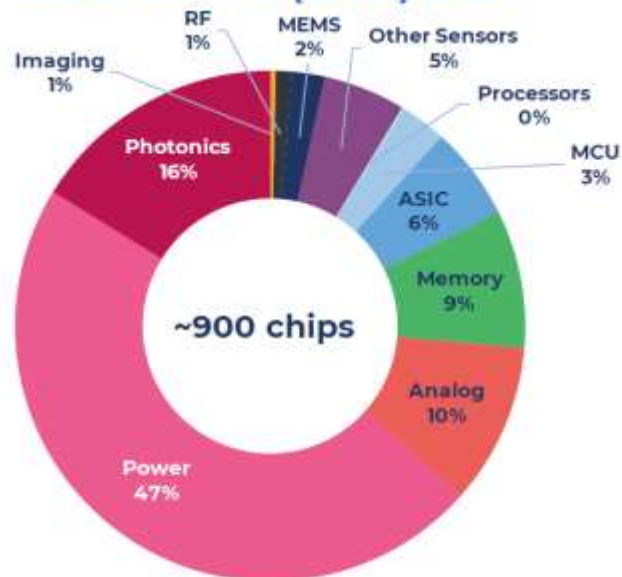


Average content of chips per car by revenue and volume in 2021.  
Power devices account for a large share in both value and volume.

### 2021 semiconductor content \$ share



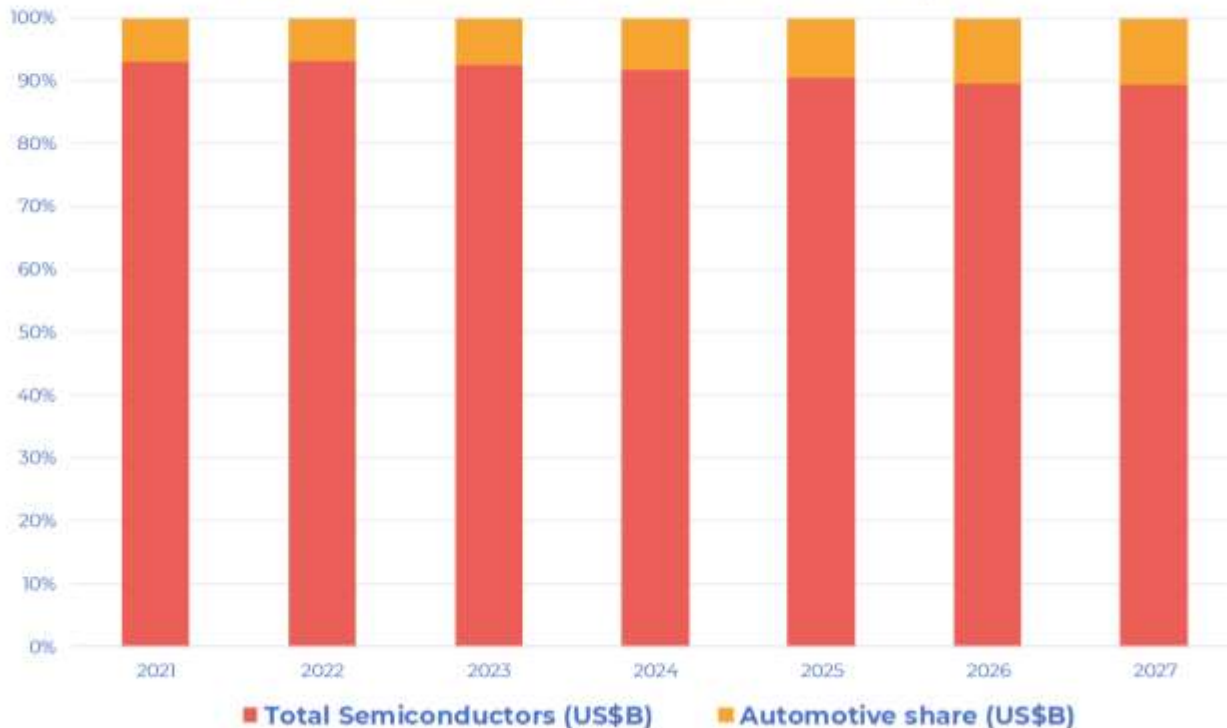
### ...and volume (units) share



# AUTOMOTIVE SHARE OF ALL SEMICONDUCTOR



2021/2027 Automotive % Share of All Semi \$ Value



Estimates for semiconductor market in 2027 are around \$700B. Automotive applications will represent <12% of that.



# Other Considerations

- ▶ 1Q CY2023 sales forecasted to decline across the industry (chips, materials and equipment)
- ▶ Tech Industry has announced layoffs, more likely
- ▶ Push out of some expansion projects
- ▶ However,
- ▶ Conversations reinforce expectation of improving industry conditions in 2H 2023
- ▶ Infineon to begin work on €5 B chip plant in Germany
- ▶ Texas Instruments for US\$11 B expansion in Lehi
- ▶ TSMC to boost capital at Arizona factory by US\$3.5 B
- ▶ Wolfspeed to Build 200-mm SiC Wafer Fab in Germany
- ▶ Samsung working diligently to complete Taylor facility

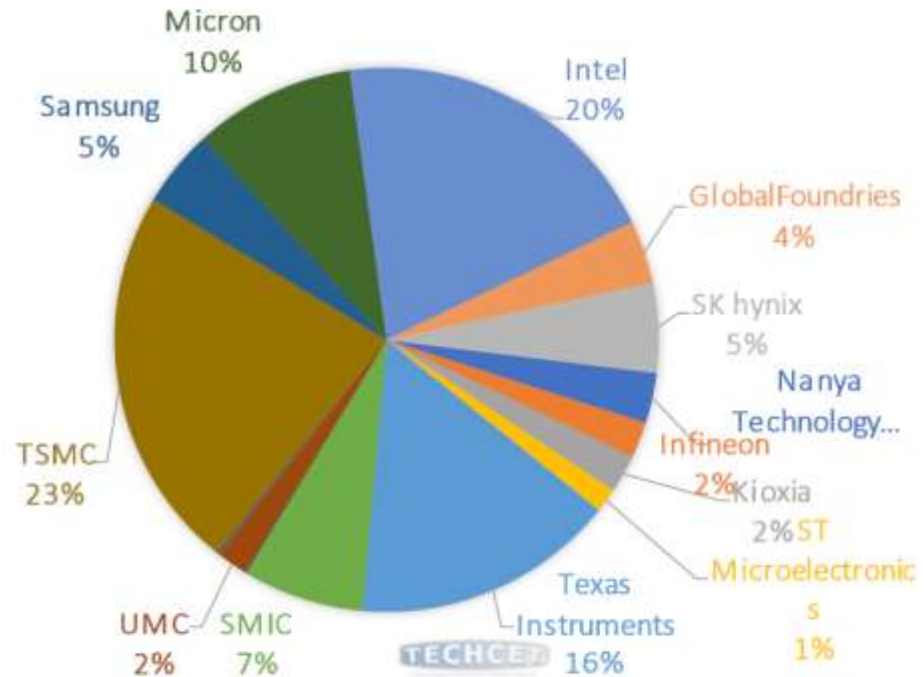
Company	Q1 Revenue Growth
ASE	-16%
Amkor	-24%
AMAT	-5%
ASML	-2%
Entegris	-5%
Infineon	-3%
Intel	-21%
Lam Research	-21%
Micron	-7%
Sumco	-12%
TSMC	-14%

Source: TECHCET

# Industry Status and Expansion

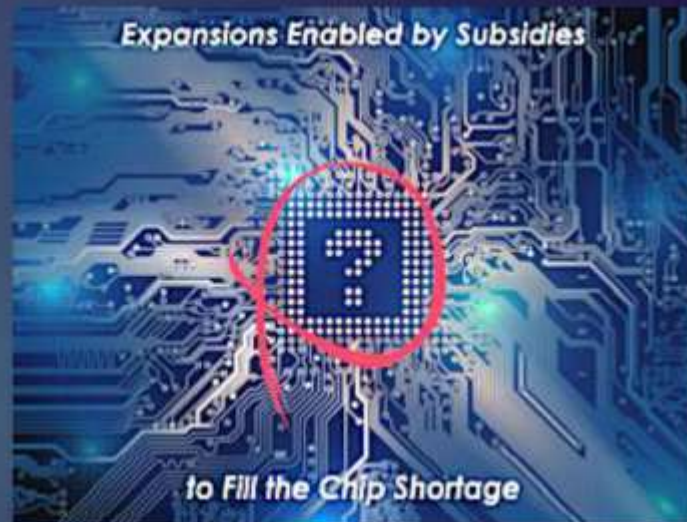
- ▶ US\$366 B of investments 2022-2027
- ▶ Added growth possible but in jeopardy from materials limitations
- ▶ Demand driving huge growth in already strained materials supply-chains

2022-2027 WORLDWIDE FAB EXPANSION (\$366B)



# WW Fab Expansion Driving Growth

- ▶ Government initiatives and subsidies contributing to the expansion (over 5 years)
  - ▶ US Chips Act \$52B - approved
  - ▶ EU Chips Act - 43B Euros - proposed
  - ▶ Korea Chips Act – financial, regulatory, and tax incentives totaling 340 T Won (~US\$259B)
  - ▶ China – US\$1.4T pledged for over 5-10 years\*
  - ▶ Taiwan – \$260M USD in 2020 + ~\$53M USD WFD
  - ▶ Japan - \$2.8B; up to 1/3 for chips (power, controllers, analog); up to 1/2 for raw materials
- ▶ **This demand is driving huge growth in materials, will continue the strain on supply-chains**



# \$186B US Investments for New Fabs Sparked by \$52B CHIPS Act

- ▶ GlobalFoundries: Malta (New York)
- ▶ Intel: Chandler (Arizona), Columbus (Ohio)
- ▶ Micron: Boise (Idaho) Syracuse (NY)
- ▶ Samsung: Taylor (Texas)
- ▶ Skywater: Lafayette (Indiana)
- ▶ Texas Instruments: Sherman (Texas), Lehi (Idaho)
- ▶ TSMC: Phoenix (Arizona)
- ▶ And planned expansions of pre-existing fabs

*US Chip Expansions 2022-2027*



# Okmetic is part of the NSIG group

# Okmetic is part of Chinese NSIG since 2016



Crystal and prime wafer production

**OKMETIC**

**ZINGSEMI**

150-200 mm  
wafers  
incl. SOI

300 mm  
wafers

Epi and smart cut processes



**s·itec**

150-200 mm  
wafers

200-300 mm  
wafers  
NSIG owns 10-12%  
of shares

National Silicon Industry Group (NSIG) is a China-based holding group engaged in the investment and development of semiconductor materials and equipment industry. NSIG is listed on the SSE STAR market, China's new Nasdaq-style tech board.